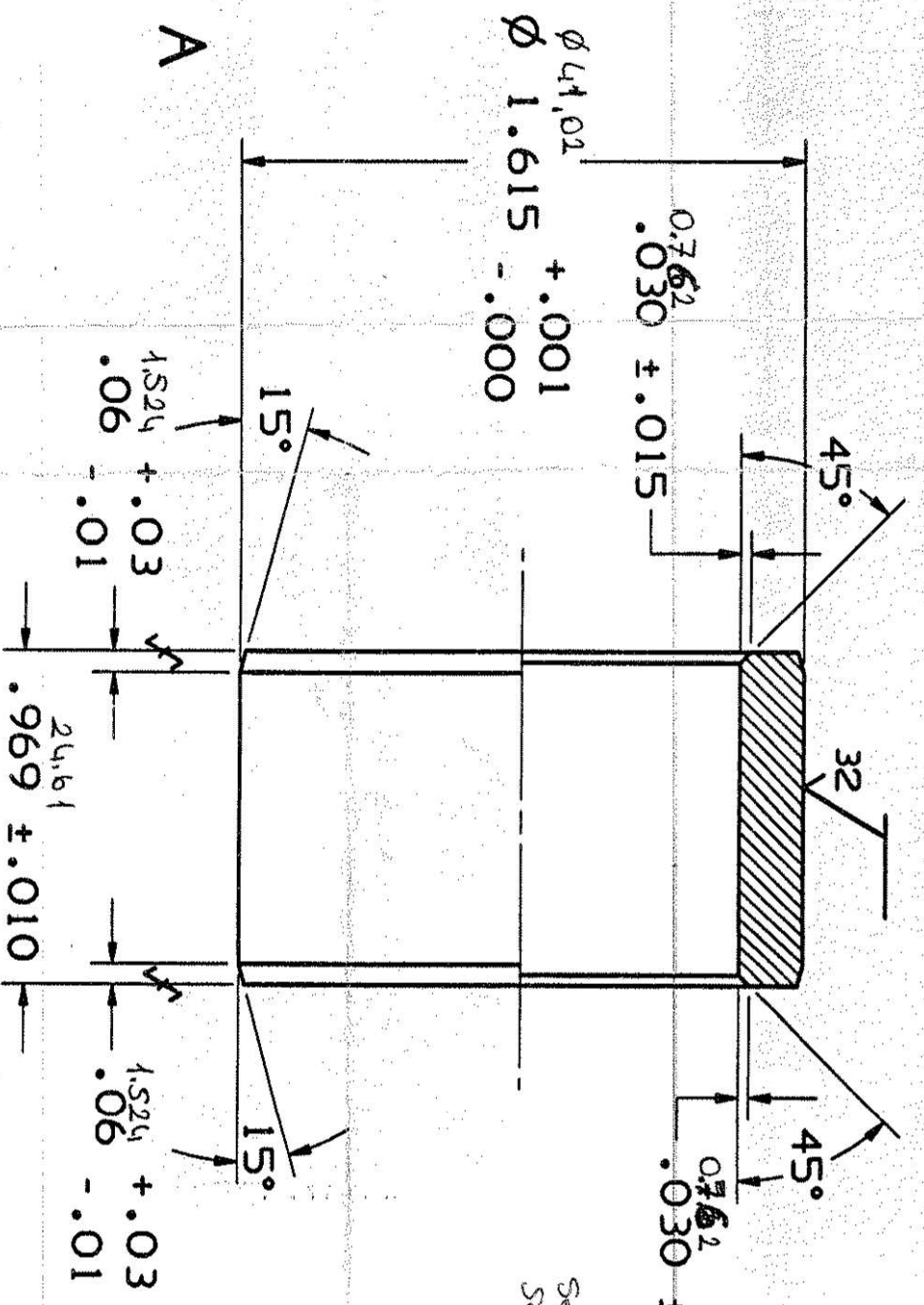
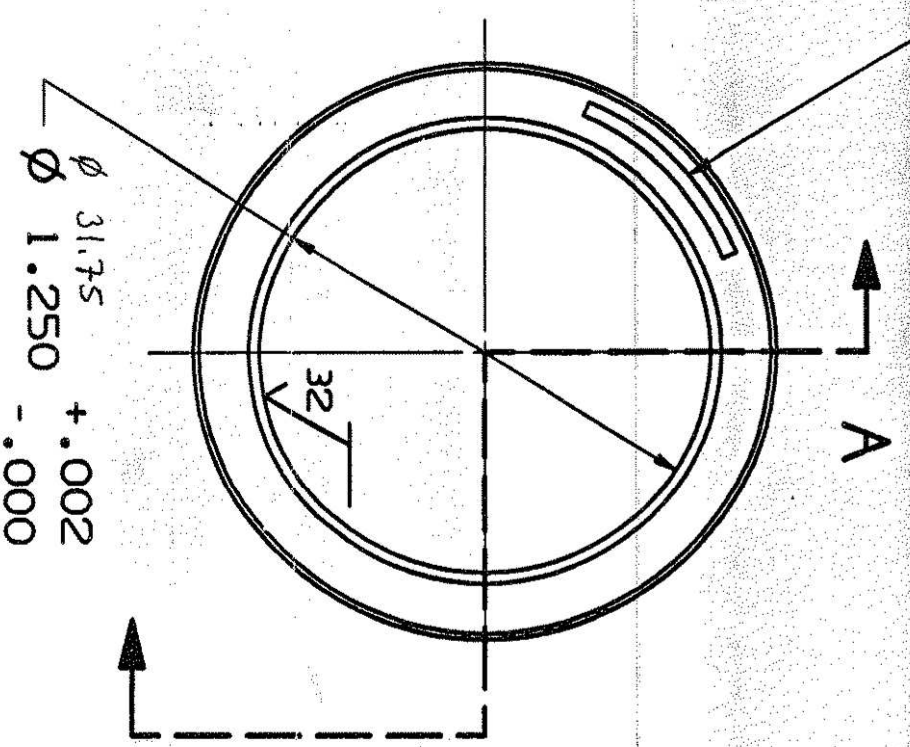


|  |  |   |  |
|--|--|---|--|
| TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH THE DIMENSIONING SYSTEM SPECIFIED. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED. |  | APERTURE<br>CARD ONLY   |  |
| THIRD ANGLE<br>PROJECTION<br>  |  | UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH THE DIMENSIONING AND TOLERANCING ADDENDUM ASADOPTED BY THE AMERICAN SOCIETY OF MECHANICAL ENGINEERING (ASME) Y14.5, M19.1 (PERFECT FORM AND MATERIAL) AND A RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR SEPARATE TOLERANCE ZONE OR DATE POSITION. TOLERANCE ZONES MAY BE OMBED.   |  |
| COMPUTER GENERATED<br>CHANGE ONLY  |  | GEOMETRIC TOLERANCING SYMBOLS<br><input type="checkbox"/> FLAT<br><input type="checkbox"/> ANGLAR - STRAIGHT<br><input type="checkbox"/> CONCENTRIC $\perp$ PERPENDICULAR<br><input type="checkbox"/> MAXIMUM MATERIAL CONDITION (MMC)<br><input type="checkbox"/> LEAST MATERIAL CONDITION (LMC)<br><input type="checkbox"/> PROJECTED TOLERANCE ZONE<br><input type="checkbox"/> READERLESS OF FEATURE SIZE (RFS)<br><input type="checkbox"/> BASIC<br><input type="checkbox"/> DATUM<br><input type="checkbox"/> TARGE |  |
| APPROXIMATE<br>WEIGHT (LBS)<br>25.7  |  | <input type="checkbox"/> TOTAL ROUND<br><input type="checkbox"/> TRUE POSITION<br><input type="checkbox"/> DIAMETER<br><input type="checkbox"/> PROFILE OF A LINE<br><input type="checkbox"/> PROFILE OF A SURFACE<br><input type="checkbox"/> DATE IDENTIFICATION<br><input type="checkbox"/> DATUM<br><input type="checkbox"/> TARGE  |  |

PART NO.  
8032161

| REC NO. | REV | REVISION   | DATE   | BY  | APVD   |
|---------|-----|--|--------|-----|--------|
| D62902  | J1  | REDRAWN IN UG WITHOUT CHANGE.<br>WAS A SIZE, REV A THRU H REMOVED. |        |     |        |
|         |     |  | 10MY00 | MJA | GL/TRD |

PART IDENTIFICATION  
ONE END ONLY  
(EMD NO. & VENDOR MARK)



Serial: 54-58 HAC  
Semente Design: L-12mm (50HAC)

NOTE: MAX. WALL VARIATION - .005

SECTION A-A

O/N 2394

Ver No / 5439  
Sira No

|  |  |   |  |
|--|--|---|--|
| TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.1.2400. BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.  |  | THIRD ANGLE PROJECTION                              |  |
| APERTURE CARD ONLY   |  | MATERIAL<br>EMS 85<br>STEEL BUSHING                 |  |
| COMPUTER GRAPHICS CHANGE ONLY  |  | DATE<br>11-12-69                                    |  |
| APPROXIMATE WEIGHT (LBS)<br>.2   |  | PART NAME<br>BUSHING                                |  |
| UNLESS OTHERWISE SPECIFIED, FOR DIAMETRAL FEATURES, ROUNDNESS MUST BE WITHIN THE MMC AND LMC BOUNDARY. SEPARATE TRUE POSITION CALLOUTS MAY BE GAUGED SEPARATELY, REGARDLESS OF DATUM REFERENCE. PERFECT FORM REQUIRED FOR FEATURE OF SIZE AT MMC.  |  | DESCRIPTION<br>FIRST USED ON<br>PART NO.<br>8032161 |  |
| GEOMETRIC TOLERANCING SYMBOLS  |  | SHEET 1 OF 1  |  |
| <input type="checkbox"/> FLAT<br><input type="checkbox"/> ANGULAR<br><input type="checkbox"/> CONCENTRIC<br><input type="checkbox"/> MAXIMUM MATERIAL CONDITION (MMC)<br><input type="checkbox"/> LEAST MATERIAL CONDITION (LMC)<br><input type="checkbox"/> PROJECTED TOLERANCE ZONE<br><input type="checkbox"/> REGARDLESS OF FEATURE SIZE (RFS) |  | UG SOLID  |  |



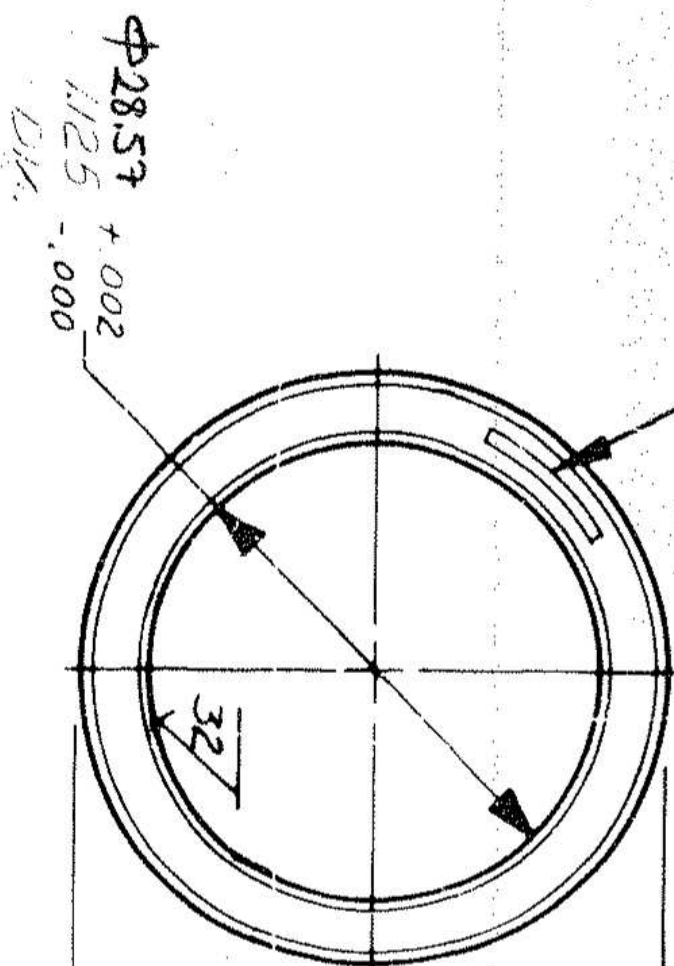
TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I.-2100.

BREAK ALL SHARP  
CORNERS UNLESS  
OTHERWISE SPECIFIED.

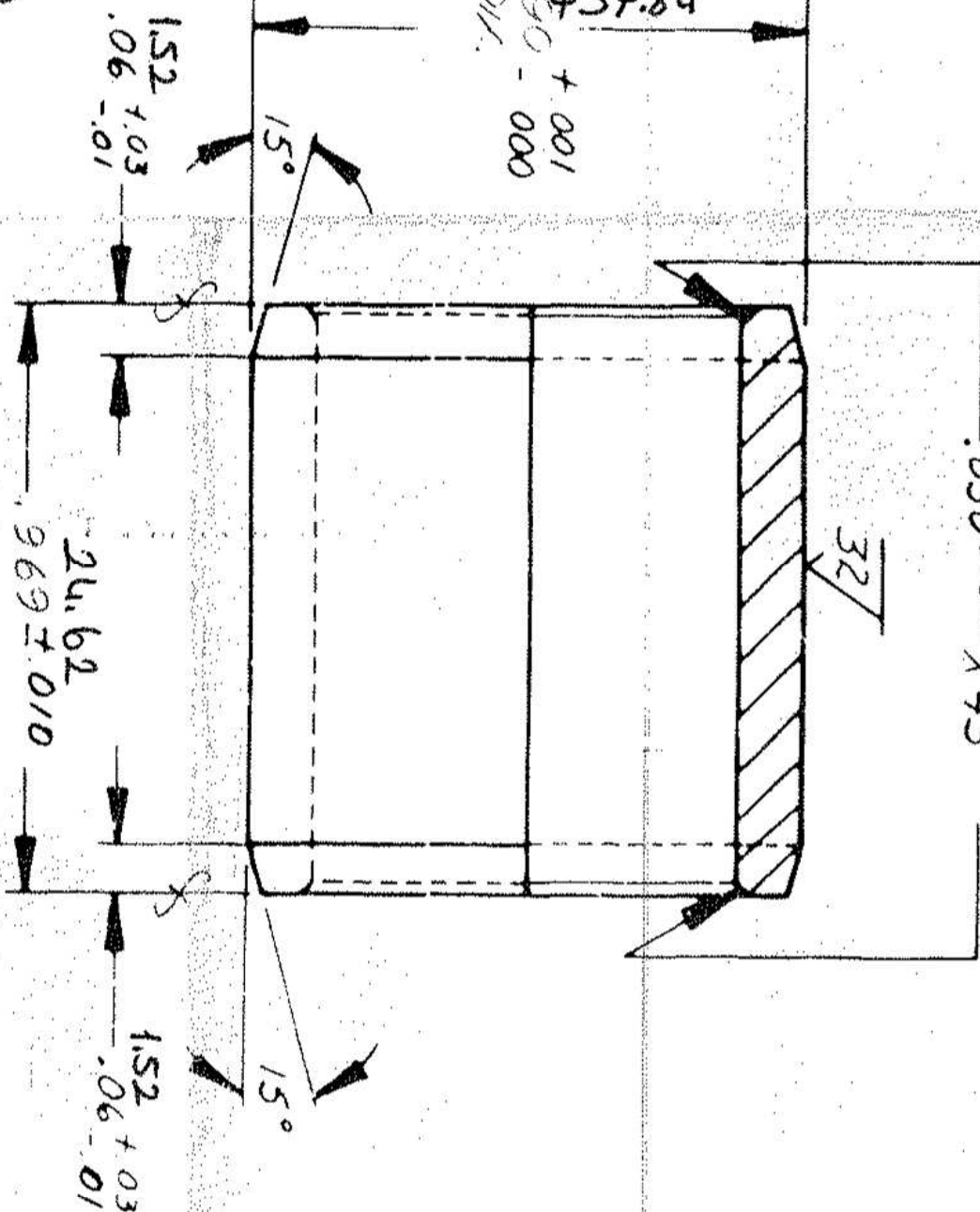
COUNTERSINK ALL TAPPED HOLES 118° X ONE THRD DEEP.

SURFACE FINISH SPECIFICATIONS  
IS IN ACCORDANCE  
WITH G.M. ENGINE STANDARDS

PART IDENTIFICATION  
ONE END ONLY  
(E.M.D. NO. 4 VENDOR 16154)



$\begin{array}{r} 1.490 \\ + .001 \\ \hline 1.491 \end{array}$   
 D.I.



Sementa de milt: 1-1,2 mm (50 Hz)

QIN 7391

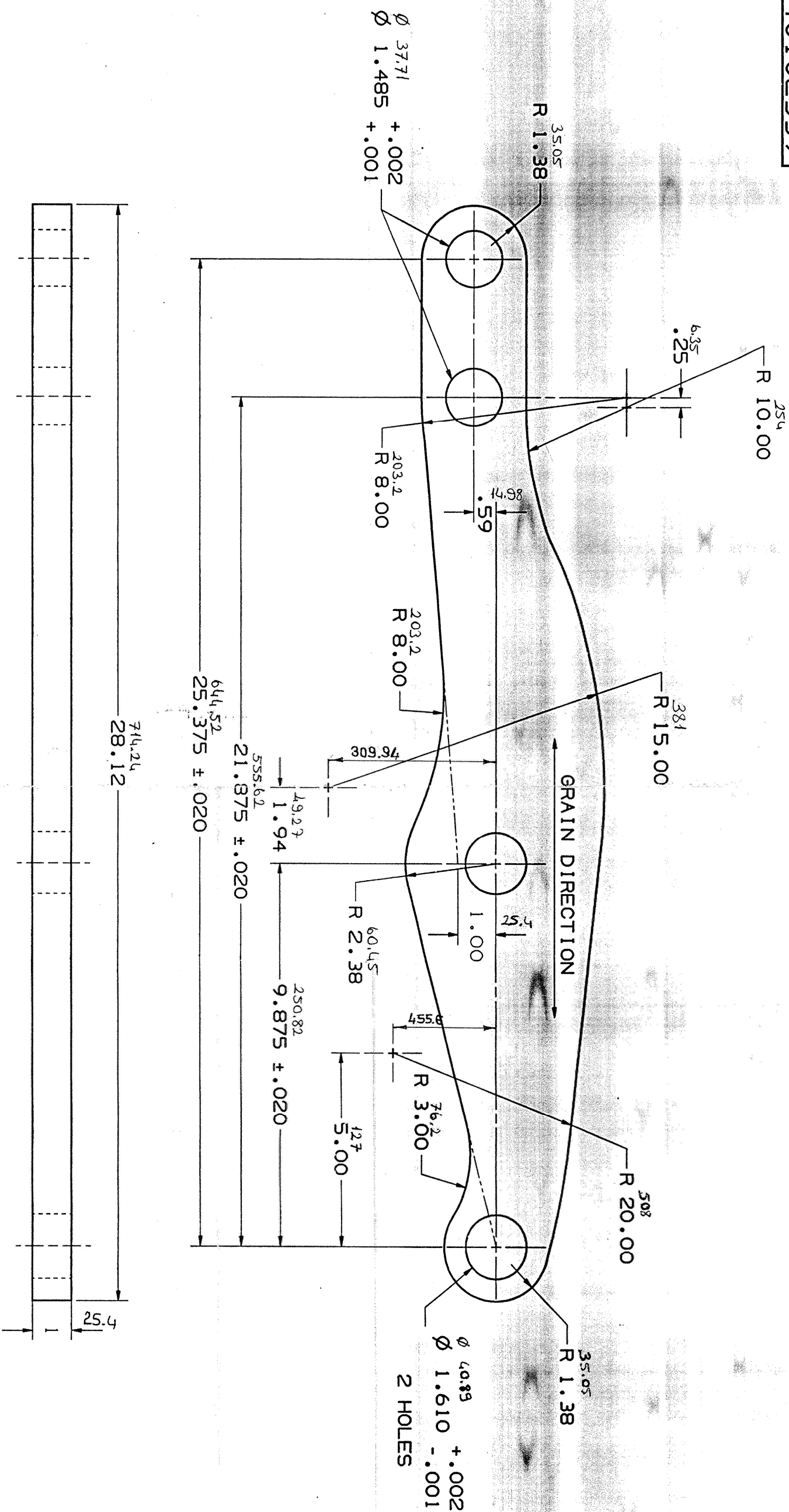
NOTE: MAX WHILE INITIATION - .005

5468

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5068

[illegible]



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|--|--|--|-----------------------------------|--|--|--------------------------|--------------|
| TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.S.I. 2000. BEND AT SHARP CORNERS UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED  |  |  |                                   |  |  | APERTURE<br>CARD ONLY    |              |
| THIRD ANGLE PROJECTION   |  |  |                                   |  |  |                          |              |
| UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M - JULY 1994 AND MAY BE USED BY THE END USER FOR DESIGNING AND DOWNSHIFTING PARTS. IT IS THE USER'S RESPONSIBILITY TO ENSURE THAT ANY SUCH RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR SEPARATE TOLERANCES OF DIMENSIONAL REQUIREMENTS. |  |  |                                   |  |  |                          |              |
| COMPUTER GRAPHICS<br>CHANGE ONLY   |  | GEOMETRIC TOLERANCING SYMBOLS                        |                                   |  |  |                          |              |
| <input type="checkbox"/> FLAT  | <input type="checkbox"/> RADIUS        | <input checked="" type="checkbox"/> TOTAL HORIZONTAL | <input type="checkbox"/> ROUND    |  |  |                          |              |
| <input type="checkbox"/> ANGULAR   | <input type="checkbox"/> STRAIGHT      | <input type="checkbox"/> TRUE POSITION               | <input type="checkbox"/> CIRCULAR |  |  |                          |              |
| <input type="checkbox"/> CONCENTRIC  | <input type="checkbox"/> PERPENDICULAR | <input type="checkbox"/> DIAMETER                    | <input type="checkbox"/> PARALLEL |  |  |                          |              |
| <input type="checkbox"/> MAXIMUM MATERIAL CONDITION (LMC)  |  |  |                                   |  |  |                          |              |
| <input type="checkbox"/> LEAST MATERIAL CONDITION (LMC)  |  |  |                                   |  |  |                          |              |
| <input type="checkbox"/> PROJECTED TOLERANCE ZONE  |  |  |                                   |  |  |                          |              |
| <input type="checkbox"/> REPERCUSS OF FEATURE SIZE (RFS)   |  |  |                                   |  |  |                          |              |
|  |  | <input checked="" type="checkbox"/>                  | BASIC                             |  |  | <input type="checkbox"/> | DATUM TARGET |
| APPROXIMATE WEIGHT (LBS)   |  |  |                                   | MATERIAL   |  |                          |              |
| 24.8   |  |  |                                   | EMS 93 STEEL   |  |                          |              |
|  |  |  |                                   | DATE   |  |                          |              |
|  |  |  |                                   | S. WEND  |  |                          |              |
|  |  |  |                                   | 14FE02   |  |                          |              |
|  |  |  |                                   | DATE   |  |                          |              |
|  |  |  |                                   | 25 FEB 02  |  |                          |              |
|  |  |  |                                   | DESCRIPTION  |  |                          |              |
|  |  |  |                                   | FIRST USED ON  |  |                          |              |
|  |  |  |                                   | G126CW-2   |  |                          |              |
|  |  |  |                                   | PART NO  |  |                          |              |
|  |  |  |                                   | 40102559   |  |                          |              |
|  |  |  |                                   | NET  |  |                          |              |
|  |  |  |                                   | 9081831  |  |                          |              |
|  |  |  |                                   | LEVER BODY   |  |                          |              |
|  |  |  |                                   | ELECTRO-MOTIVE DIVISION<br>GENERAL MOTORS CORPORATION<br>ELECTRO-MOTIVE DIVISION<br>LONDON, ONT. N6A 4E5, CANADA |  |                          |              |
|  |  |  |                                   | SHEET 1 OF 1   |  |                          |              |